

### Abstract of the Disclosur

A transfer sheet capable of applying a colored pattern to a final  
5 support material through the application of heat and pressure. The transfer  
sheet includes a carrier sheet having a colored pattern printed on a surface  
thereof. A digitally controlled color printer is used to print a colored pattern on  
the surface of the carrier sheet. A layer of white colored material is printed  
over at least the color pattern with a digitally controlled color printer. A layer  
10 of glue is deposited over the layer of white colored material. The layer of glue  
may also be printed over the white colored material by the digitally controlled  
color printer, or by a separate device, if required.

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